



WedgeTail Part No	Tool Description	Tool Gauge Diameter	Tool Flow-By Square Inches
XMA-0900	5-7/8" WedgeTail Roller Reamer	5-7/8"	5.098
XMA-1000	6" WedgeTail Roller Reamer	6"	5.897
XMA-1000-JOR-0625	6-1/8" WedgeTail Roller Reamer	6-1/8"	6.752
XMA-1100	6-1/2" WedgeTail Roller Reamer	6-1/2"	7.272
XMA-1150	6-5/8" WedgeTail Roller Reamer	6-5/8"	7.868
XMA-1200	6-3/4" WedgeTail Roller Reamer	6-3/4"	8.494
XMA-1450-HRD	8"HRD WedgeTail Roller Reamer	8"	9.844
XMA-1500-C	8-3/8" WedgeTail Roller Reamer	8-3/8"	9.667
XMA-1500	8-1/2" WedgeTail Roller Reamer	8-1/2"	10.882
XMA-1565	9-1/2" WedgeTail Roller Reamer	9-1/2"	16.548
XMA-1575	9-7/8" WedgeTail Roller Reamer	9-7/8"	15.920
XMA-1650	10-5/8" WedgeTail Roller Reamer	10-5/8"	21.757
XMA-1800	11-5/8" WedgeTail Roller Reamer	11-5/8"	22.954
XMA-2000-UD250	12-1/4" WedgeTail Roller Reamer/12"	12"	26.032
XMA-2000-UD125	12-1/4" WedgeTail Roller Reamer/12-1/8"	12-1/8"	27.721
XMA-2000	12-1/4" WedgeTail Roller Reamer	12-1/4"	29.375
XMA-2100	13-1/2" WedgeTail Roller Reamer	13-1/2"	32.580
XMA-2200	14-3/4" WedgeTail Roller Reamer	14-3/4"	49.011
XMA-2600	16" WedgeTail Roller Reamer	16"	59.925
XMA-2900	17" WedgeTail Roller Reamer	17"	72.511
XMA-3000	17-1/2" WedgeTail Roller Reamer	17-1/2"	81.805
XMA-5000	22" WedgeTail Roller Reamer	22"	137.560
XMA-5000-JOR-05	22" WedgeTail Roller Reamer / 23"	23"	165.680
XMA-6000	24" WedgeTail Roller Reamer	24"	158.297
XMA-7000	26" WedgeTail Roller Reamer	26"	208.785
XMA-9000	28" WedgeTail Roller Reamer	28"	253.943

REV	DESCRIPTION	ZONE	DATE	APPD

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∠ ANGULARITY	⊕ LOCATION
↗ TOTAL RUNOUT	◎ CONCENTRICITY
// PARALLELISM	▭ FLATNESS
≡ SYMMETRY	⊥ PERPENDICULARITY
⓪ LMS LEAST MATERIAL CONDITION	
Ⓜ MMS MAXIMUM MATERIAL CONDITION	
Ⓢ RFS REGARDLESS OF FEATURE SIZE	

THIRD ANGLE PROJECTION

UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES GENERAL TOLERANCES UNLESS NOTED

LINEAR  
 .X = ± 0.030"  
 .XX = ± 0.015"  
 .XXX = ± 0.005"  
 ANGULAR = ± 0.5°  
 RADII = ± 0.032"R

TITLE		WEDGETAIL TOOL FLOW-BY DATA	
PART NAME	WEDGETAIL_FLOW-ALL		
MATERIAL	N/A		
HEAT TREATMENT	N/A	SCALE	0.35
DRAWN BY	M.D.Slattery	SIZE	A3
CHECKED BY		DATE	30-Jun-05
DRAWING No:	XMA-FLOW-BY Rev0	SHEET	1 of 1